Programming Guide

Handheld CCD / Laser Scanner

Latest Revision: July, 30, 2010

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Specification or version may be subject to change without notice. The actual specification and version are based on the product delivered.

General handling precautions
- Do not dispose of the scanner in fire.
- Do not put the scanner directly in the sun or by any heat source.
- Do not use or store the scanner in a very humid place.
- Do not drop the scanner or allow it to collide violently with other objects.
- Do not take the scanner apart without authorization.

Guidance for Printing
1. This guide is in A5 size. Please double check your printer setting before printing it out.
2. When printing barcodes for programming, the use of a high-resolution laser printer is strongly suggested for the best scan result.

Radio Notice

Some equipment generates uses and can radiate radio frequency energy. If not installed and used in accordance with the instructions in this manual, it may cause interference to radio communications. The equipment has been tested and found to comply with the limits for a Class A computing device pursuant to EN55022 and 47 CFR, Part 2 and Part 15 of the FCC rules. These specifications are designed to provide reasonable protection against interference when operated in a commercial environment.

Radio and Television Interference
Operation of this equipment in a residential area can cause interference to radio or television reception. This can be determined by turning the equipment off and on.

The user is encouraged to try to correct the interference by one or more of the following measures:
Reorient the receiving antenna.
Relocate the device with respect to the receiver.
Move the device away from the receiver.
Plug the device into a different outlet so that the device and the receiver are on different branch circuits.

If necessary the user may consult the manufacturer, and authorized dealer, or experienced radio/television technician for additional suggestions. The user may find the following booklet prepared by the Federal Communications Commission helpful: "How to Identify and Resolve Radio-TV Interference Problems." This booklet is available from the U.S. Government Printing Office, Washington, DC 20402 U.S.A., Stock No. 004000003454.

For CE-Countries
This scanner is in conformity with CE standards. Please note that an approved CE-marked power supply unit should be used in order to maintain CE conformance.

Laser Safety

The laser scanner complies with safety standard IEC 60825-1 for a Class I laser produce.   It also complies with CDRH as applicable to a Class IIa laser product.   Avoid long term staring into direct laser light.

Radiant Energy
The laser scanner uses one low-power visible laser diodes operating at 650nm in an opto-mechanical scanner resulting in less than 3.9μW radiated power as observed through a 7mm aperture and averaged over 10 seconds.

Do not attempt to remove the protective housing of the scanner, as un-scanned laser light with a peak output up to 0.8mW would be accessible inside.

Laser Light Viewing
The scan window is the only aperture through which laser light may be observed from this product. A failure of the scanner motor, while the laser diode continues to emit a laser beam, may cause emission levels to exceed those for safe operation.   The scanner has safeguards to prevent this occurrence.   If, however, a stationary laser beam is emitted, the failing scanner should be disconnected from its power source immediately.

Adjustments
Do not attempt any adjustments or alteration of this product. Do not remove the protective housing of the scanner.   There are no user-serviceable parts inside.

Caution
Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous laser light exposure.

Optical
The use of optical instruments with this product will increase the eye hazard.   Optical instruments include binoculars, magnifying glasses, and microscopes but do not include normal eye glasses worn by the user.

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1.   <u>INTRODUCTION</u>

This is a general guide for varies scanners, and not all functions will perform in every scanners.   Other than specified in this guide, for any special functions or specifications, please contact your dealer for details.

This manual contains a series of programming barcode labels, and by scanning these codes, you can configure the series scanners.   This allows decoding options and interface protocols to be tailored to a specific application.   The configuration is stored in non-volatile memory and will not be lost by removing power from the scanner.

The scanner must be properly powered before programming.   For RS-232C type scanners, an external power adapter must be used to supply DC power to the scanner.   If a keyboard emulation type scanner is used with an IBM PC/XT/AT, PS/2 or any fully compatible computers, power will be drawn from the keyboard port; therefore no external power adapter is required.   If keyboard emulation type scanner is used with any other non IBM PC compatible computers, an external power adapter may be required.

During the programming mode, the laser scanner will acknowledge a good and valid reading with a short beep.   It will give long beeps for either an invalid or bad reading.

2.   <u>PROGRAMMING OPTIONS</u>

Programmable options are divided into four groups.   The first group includes the options that show the general behavior of the laser scanner. The second group of options governs the operation of RS-232C type serial ports.   The third group selects the keyboard type that the keyboard emulation type will be emulated.   The last group sets the decoding parameters for each barcode symbology.

3. <u>DEFAULT PARAMETERS</u>

This table gives the default settings of all the programmable parameters. The default settings will be restored whenever the "Reset" programming label is scanned and the laser scanner is in programming mode.

<u>DEFAULT VALUES OF OPERATING PARAMETERS</u>

Function	Default Values
Scanning Mode Selection	Trigger mode
Header and trailer	None
Inter-Message delay	Normal
Inter-Character delay	Normal
Message/Block mode selection	Message
Send command in block mode communication	Disable
Good read beeper tone selection	Medium
Code identifier transmitting	Disable

<u>PREDEFINED BARCODE IDENTIFIERS*</u>

Code 39 barcode identifier code	M
ITF 2 of 5 barcode identifier code	I
Chinese post code identifier code	H
UPC-E barcode identifier code	E
UPC-A barcode identifier code	A
EAN-13 barcode identifier code	F
EAN-8 barcode identifier code	FF
Codabar barcode identifier code	N
Code 128 barcode identifier code	K
Code 93 barcode identifier code	L
MSI barcode identifier code	P
MATRIX 25 barcode identifier code	G

<u>DEFAULT VALUES OF KEYBOARD EMULATION PARAMETERS</u>

Function	Default Values
Keyboard type selection	IBM PC/AT USA
Message terminator	Enter/ carriage Return

DEFAULT VALUES OF RS-232C SERIAL COMMUNICATION PARAMETERS

Function	Default Values
Handshaking protocol	None
ACK/NAK response time setting	300 msec
Baud rate	9600
Data bit	8
Stop bit	1
Parity	Mark
Message terminator selection	CR/LF

DEFAULT VALUES OF WAND EMULATION PARAMETERS

	Function	Default Values
※	Wand emulation speed	Normal
※	Wand emulation output	Black = High

For wand emulation, the configuration is only effective for the items with asterisk (※).

DEFAULT VALUES OF USB EMULATION PARAMETERS

	Function	Default Values
※	Keyboard Type	US Keyboard
※	Message Terminator	Enter

DEFAULT VALUES OF DECODING PARAMETERS

Function	Code	Default Value
Reading codes Selection	Code 39	Enable
	ITF 2 of 5	Enable
	Chinese Post Code	Disable
	UPC/EAN/JAN	Enable
	Coda bar	Enable
	※ MSI	Disable
	Code 128	Enable
	Code 93	Enable
	※ IATA	Disable
	※ EAN-128	Disable
	※ MATRIX 25	Disable
	※ Italian Pharmacy	Disable
	ISSN/ ISBN	Disable
Code 39	Codes	Standard
	Start/stop characters	Not transmitting
	Check digit	Disabled
Interleaved 2 of 5	Length	6-32 digits
	Check digit	Disable
Chinese Post Code	Length	10~16 digits
	Check digit	Transmit
UPC/EAN/JAN	Format	All
	Addendum	Disable
	UPC-E=UPC-A	Disabled
	UPC-A leading digit	Transmit
	UPC-A check digit	Transmit
	UPC-E leading digit	Transmit
	UPC-E check digit	Transmit
Codabar	Type	Standard
	Start/stop characters	A, B, C, D
	Length	6~32 digits
Code 128	Check digit	Disable
MSI	Length	Variable
	Check digit	Transmit
Italian Pharmacy	Transmit "A" Character	Not transmitting

The configuration of the items with asterisk (※) is effective when being appointed in advance.

4. PROGRAM PROCEDURE

1. Power up the scanner.
2. Scan the **Start of Configuration** barcode.
3. Scan the barcode for the desired feature. Multiple features can be enabled/disabled before scanning the **End of Configuration** barcode.
4. Scan the **End of Configuration** barcode and save the new configuration.
5. To give up a configuration change, power off the scanner before scanning the **End of Configuration** barcode or scan the **Abort** barcode.
6. For some parameter setting, such as barcode length and identifier code, it is required to scan the **Set** barcode to save the configuration. See these parameter descriptions for this procedure.

```
                    ┌─────────────────────┐
                    │ Power up the scanner │
                    └─────────────────────┘
                              │
                              ▼
                    ┌─────────────────────┐
                    │ Scan the Start of   │
                    │ Configuration barcode│
                    └─────────────────────┘
                              │
                              ▼
                    ┌─────────────────────┐
                    │ Scan barcode of the │
                    │ desired feature     │
                    └─────────────────────┘
```

```
┌──────────────────┐   ┌──────────────────┐   ┌──────────────────┐
│ Scan the End of  │   │ Scan the Abort   │   │ Power off the    │
│ Configuration    │   │ barcode          │   │ scanner          │
│ barcode          │   │                  │   │                  │
└──────────────────┘   └──────────────────┘   └──────────────────┘
         │                      │                       │
         ▼                      └───────────┬───────────┘
┌──────────────────┐                        ▼
│ Finish the       │              ┌──────────────────────┐
│ configuration    │              │ Discard the          │
└──────────────────┘              │ configuration        │
                                  └──────────────────────┘
```
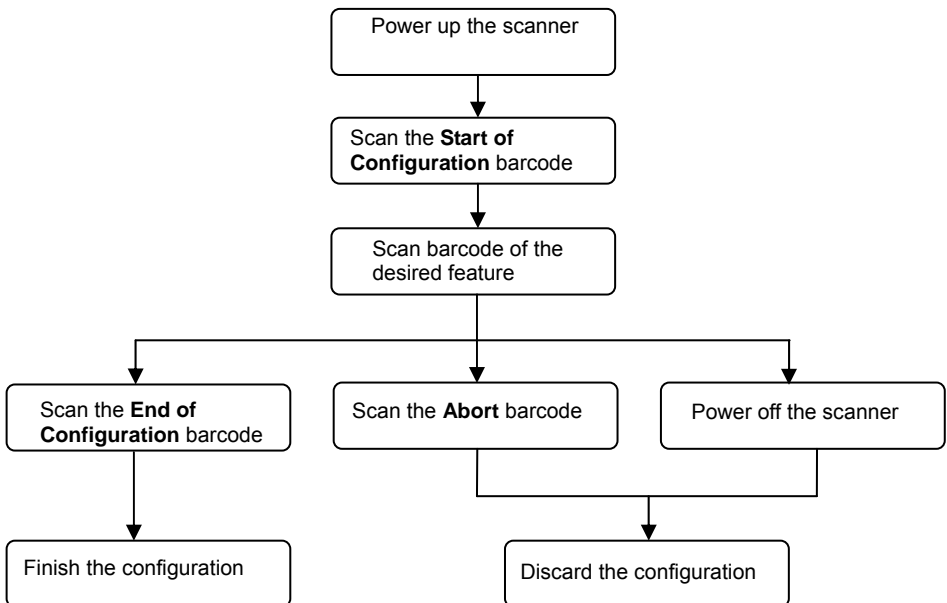
SYSTEM SETTING

```
Start of Configuration
```

- The reading of the **RESET** label turns all the parameters back to default values.

```
RESET
```

- When you intend to turn your scanner back to default parameter, please scans the **Start of Configuration** label first, then the **RESET** label and finally the **End of Configuration** label.

```
ABORT
```

- The reading of the **ABORT** label discards all the parameters read prior to the **End of Configuration**.

```
RS-232C
```

- The scanner remains in the last interface mode when the scanner is reset. The label below should be scanned if the scanner is configured the first time.

```
PC/AT
```

```
USB
```
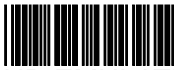
```
WAND EMULATION
```

```
SHOW VERSION
```

- The reading of the **SHOW VERSION** label will show firmware version on the host screen.

```
End of Configuration
```

GENERAL CONFIGURATION

SCANNING MODE SELECTION

For Laser Scanner

||||||||||||||||||

Trigger Mode

The scanner becomes inactive as soon as the data is transmitted. It must be triggered to become active again.

||||||||||||||||||

Pulse Mode

The scanner will light up when you press the trigger switch once. And, the scanner will turn off for next pressing.

For CCD Scanner

||||||||||||||||||

Trigger Mode

The scanner becomes inactive as soon as the data is transmitted. It must be triggered to become active again.

||||||||||||||||||

Auto Scan Mode

The scanner is still active after the data is transmitted, but the successive transmission of the same bar code is not allowed when the trigger switch is pressed again.

||||||||||||||||||

Alternate Mode

The scanner will light up when you press the scanner trigger switch once. And, the scanner will turn off for next pressing.

||||||||||||||||||

Repeat Mode

This mode is similar to Auto scan mode, but double reading for the same barcode is prohibited if the scanner switch is pressed.

||||||||||||||

End of Configuration

||||||||||||||||||
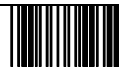
Start of Configuration

DATA REDUNDANT CHECK
The option allows you to set decoder data redundant check.

||||||||||||||||||||
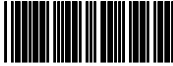
Enable

||||||||||||||||||||

Disable

INTER-MESSAGE DELAY

These series of scanners allow you to add a delay between two consecutive messages (namely before each data transmission).

||||||||||||||||||||
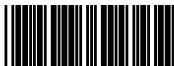
None

||||||||||||||||||||
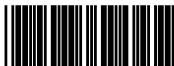
100 msec

||||||||||||||||||||

500 msec

||||||||||||||||||||
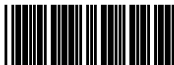
1 Second

||||||||||||||||||

End of Configuration

INTER-CHARACTER DELAY

This option governs delay time between consecutive characters. Scan the following labels to alter the delay time.

None

10 msec

20 msec

50 msec

MESSAGE/BLOCK MODE SELECTION

Message Mode

The data scanned will be transmitted immediately.

Block Mode

The data scanned will be appended to the message buffer. A block of message will only be transmitted after a **Send** command is entered and you are free to choose any character as the **Send** command. (Only available for code 39 labels.)

SEND COMMAND IN BLOCK MODE COMMUNICATION

You can use this option to set your own **Send** command used in block mode communication.

||||||| ||| |||||| Enable

||||||| ||| |||||| Disable

||||||| ||| |||||| Store

||||||| ||| |||||| Set

GOOD READ BEEPER TONE SELECTION

You can use this option to set frequency and/or duration of the buzzer after successful readings.

||||||| ||| |||||| Medium

||||||| ||| |||||| Low

||||||| ||| |||||| High

||||||| ||| |||||| Disable
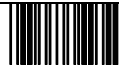
SOUND DURATION

‖‖‖‖‖‖‖   Long(100 ms)

‖‖‖‖‖‖‖   Medium(50 ms)

‖‖‖‖‖‖‖   Short(20 ms)

‖‖‖‖‖‖‖   Very short(5 ms)
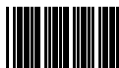
CONNECTION TO AN OMNIDIRECTIONAL SCANNER

Instead of connecting to a host, sometimes the handheld scanner is to be connected to the AUX port of an omnidirectional scanner and transmit data to the host system via this omnidirectional scanner. Such application is not uncommon in places like hypermarkets and home improvement shops where there are products too heavy or bulky to be put on the counter and need a handheld scanner to read their barcodes.

In this case, connect the handheld scanner to the AUX port of the omnidirectional scanner, and have the handheld scanner read the following barcodes in sequence to enable the function. For more application instructions, refer to the manual of the omnidirectional scanner.

‖‖‖‖‖‖‖   RESET

‖‖‖‖‖‖‖   Return to RS-232 Default

‖‖‖‖‖‖‖   Terminator—STX/ETX

‖‖‖‖‖‖‖   RTS/CTS

‖‖‖‖‖‖‖   Enable Identifier
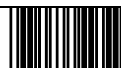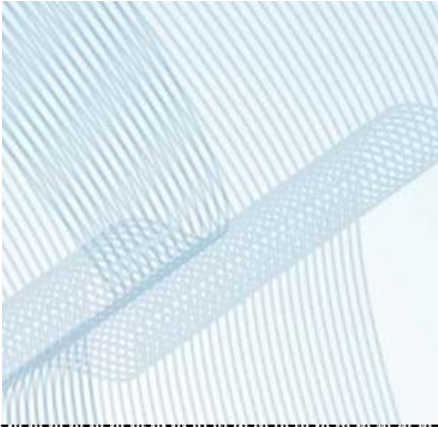
INTERFACE CONFIGURATION

||||||| ||| |||
Start of Configuration

1. RS-232C SERIAL COMMUNICATION PARAMETERS SETTING

The RS-232C scanner supports four handshaking protocols. With these options of communication protocol, you can tailor the scanner to meet the requirement of most systems

HANDSHAKING PROTOCOL

|||||| ||| ||| ||| None

|||||| ||| ||| ||| RTS/CTS

|||||| ||| ||| ||| ACK/NAK

|||||| ||| ||| ||| Xon/Xoff

||||||| ||| |||
End of Configuration

||||||| |||| ||| ||||

Start of Configuration

ACK/NAK RESPONSE TIME SETTING

||||| ||| ||| |||||	300 msec
||||| ||| || ||| ||	2 sec
||||| || || ||| |||	500 msec
||||| ||| || ||| ||	3 sec
||||| ||| || ||| ||	1 sec
||||| ||| || ||| |||	5 sec

||||| |||| ||||
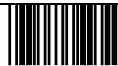
End of Configuration

||||||||||||||||
Start of Configuration

BAUD RATE

|||||||||||||||||| 19200

|||||||||||||||||| 9600

|||||||||||||||||| 4800

|||||||||||||||||| 2400

|||||||||||||||||| 1200

|||||||||||||||||| 600

DATA BIT

|||||||||||||||||| 7

|||||||||||||||||| 8

||||||||||||||||
End of Configuration
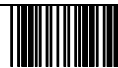
Start of Configuration

STOP BIT

1

2

PARITY

Even

Odd

Mark

Space

None

End of Configuration

19

||||||| (barcode)

Start of Configuration

Message Terminator (for RS-232C Type Only)

||||||| (barcode)   None

||||||| (barcode)   CR/LF

||||||| (barcode)   CR

||||||| (barcode)   LF

||||||| (barcode)   H Tab

||||||| (barcode)   STX/ETX

||||||| (barcode)   EOT

||||||| (barcode)
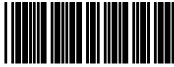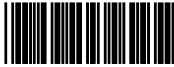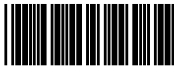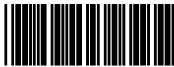
End of Configuration

2. <u>KEYBOARD EMULATION PARAMETERS SETTING</u>

<u>Keyboard Type Selection</u>

The scanner can emulate a number of personal computers keyboard and terminal keyboard. Keyboard emulation is activated whenever you have selected the type of keyboard for which the scanner is going to emulate.
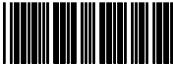
IBM AT

PS/2 30-80
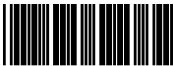
IBM 5550
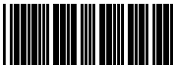
IBM 5295 Terminal
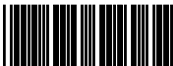
IBM XT
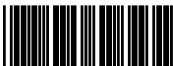
IBM 5530-SC
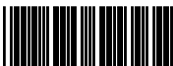
IBM 5530-ZC
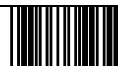
End of Configuration

Keyboard Type Selection (Cont'd)

|||||||||||||||||| NEC 9801
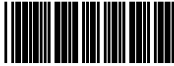
|||||||||||||||||| IBM 3196 Terminal
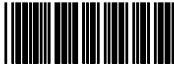
|||||||||||||||||| APPLE MAC II(※)

|||||||||||||||||| IBM 3477/3472 Terminal

|||||||||||||||||| PS2/30/56

|||||||||||||||||| IBM 3477 Terminal
(Without break code)
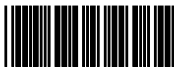
|||||||||||||||||| NEC 5200(※)

The configuration of the items with asterisk (※) is optional.

|||||||||||||||||

Start of Configuration

Keyboard Language Selection

|||||||||||||||||||| USA

|||||||||||||||||||| UK

|||||||||||||||||||| Germany
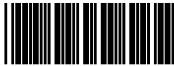
|||||||||||||||||||| French
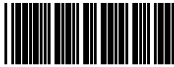
|||||||||||||||||||| Spanish
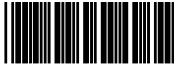
|||||||||||||||||||| Italian
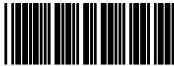
|||||||||||||||||||| Swiss
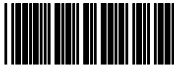
|||||||||||||||||||| Swedish

|||||||||||||||||||| International Keyboard

|||||||||||||||||

End of Configuration

||||||||||||||||||||

Start of Configuration

Message Terminator (For Keyboard Wedge Use)

||||||||||||||||||||

None

||||||||||||||||||||
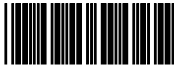
Return /Enter

||||||||||||||||||||

Hor. TAB

||||||||||||||||||||

Execute

Break Code On/ Off Setting (for IBM Terminals 31xx, 34xx, 37xx Use)

||||||||||||||||||||

ON

||||||||||||||||||||

OFF

||||||||||||||||||||

End of Configuration

||||||||||||||||||

Start of Configuration

Function Key Active On/ Off (For IBM AT Use)
Function keys can be concatenated with input data as header and/or trailer.
See table on page 49.

|||||||||||||||||| ON

|||||||||||||||||| OFF

Capital Lock On/ Off
Select the suitable code to match your keyboard caps lock status.

|||||||||||||||||| ON
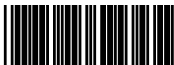
|||||||||||||||||| OFF

Number Data Format

|||||||||||||||||| Send number as normal data

|||||||||||||||||| Send number as keypad data

||||||||||||||

End of Configuration

---

3. <u>WAND EMULATION PARAMETERS SETTING</u>

<u>Emulation Speed Selection</u>

|||||||||||||||||||||| Low

|||||||||||||||||||||| Medium

|||||||||||||||||||||| Normal

|||||||||||||||||||||| High
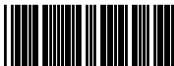
|||||||||||||||||||||| Higher

Emulation Data Output Selection

The decoded data output logic level can be set to befit the external decoder.

||||| |||||| |||| |||
Black = High

||||| |||||| |||| |||
Black = Low

Wand Emulation Narrow/Wide Ratio
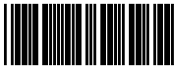
||||| |||||| |||| |||
1:2

||||| |||||| |||| |||
1:3

Cursor Pad Work At NumLock

||||| |||||| |||| |||
ON

||||| |||||| |||| |||
OFF
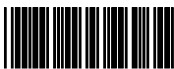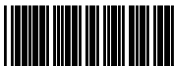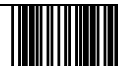
4. <u>USB INTERFACE PARAMETERS SETTING</u>

The USB mode is effectively a keyboard emulator that works with hosts of USB-compatible operating system and USB ports. USB compatible operating systems are Windows 98, Windows NT 5.0 and later. No additional software is needed since the USB driver support is built into this operating system.

<u>Keyboard Language Type</u>

|||||||||||||||||||| US Keyboard

|||||||||||||||||||| Germany

|||||||||||||||||||| French

|||||||||||||||||||| Spanish

|||||||||||||||||||| International Keyboard

||||||||||||||||||||||||

Start of Configuration

Message Terminator

||||||||||||||||||||||||

None

||||||||||||||||||||||||
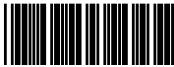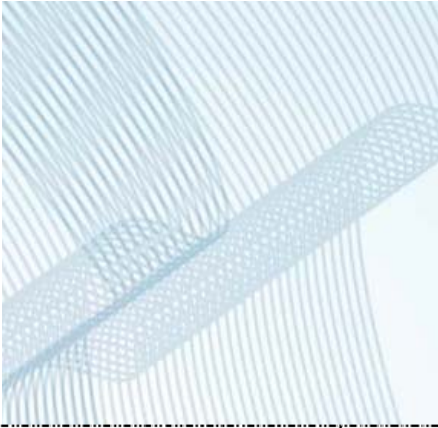
Enter

||||||||||||||||||||||||
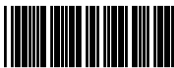
H Tab

||||||||||||||||||||||||

End of Configuration

THE SYMBOLOGIES

||||||||||||||||

Start of Configuration

READING CODE SELECTION

||||||||||||||||

Code 39 Enable

||||||||||||||||

Code 39 Disable

||||||||||||||||

Coda bar Enable

||||||||||||||||

Coda bar Disable

||||||||||||||||

UPC/ EAN/ JAN Enable

||||||||||||||||

UPC/ EAN/ JAN Disable

||||||||||||||||

ITF 2 of 5 Enable

||||||||||||||||

ITF 2 of 5 Disable

||||||||||||||||
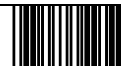
End of Configuration

READING CODE SELECTION (Cont'd)

Chinese Post Code Enable

Chinese Post Code Disable

Code 128 Enable

Code 128 Disable

MSI Enable

MSI Disable

Code 93 Enable

Code 93 Disable

READING CODE SELECTION (Cont'd)

|||||||||||||||||| IATA Enable

|||||||||||||||||| I ATA Disable

|||||||||||||||||| EAN- 128 Enable

|||||||||||||||||| EAN-128 Disable

|||||||||||||||||| Italian Pharmacy Enable

|||||||||||||||||| Italian Pharmacy Disable
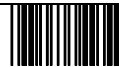
CODE 39 PARAMETERS SETTING

CHARACTER SET

Standard Code 39
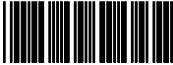
Full ASCII Code 39

START/STOP CHARACTER TRANSMISSION
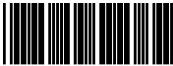
Yes

No

CHECK DIGIT

Calculate and Transmit
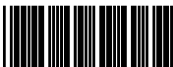
Calculate but not Transmit

NO
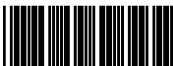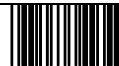
End of Configuration

INTERLEAVED 2 OF 5 PARAMENTERS SETTING

Examples: Felting length 4 to 8 digits
Scanning Steps:
Start of Configuration ➔ Min ➔ 0 ➔ 4 ➔ Set ➔ Max ➔ 0 ➔ 8 ➔ Set ➔ End of Configuration

LENTGTH
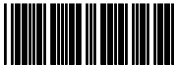
||||| ||| ||| ||| ||| Max

||||| ||| ||| ||| ||| Min

||||| ||| ||| ||| Set

CHECK DIGIT

||||| ||| ||| ||| ||| NO

||||| ||| ||| ||| ||| Calculate and Transmit

||||| ||| ||| ||| ||| Calculate but not Transmit

||||| ||| |||||
End of Configuration

35

||||||||||||||||
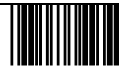
Start of Configuration

CHINESE POST CODE PARAMETERS SETTING

Examples: Felting length 4 to 8 digits
Scanning Steps:
Start of Configuration ➔ Min ➔ 0 ➔ 4 ➔ Set ➔ Max ➔ 0 ➔ 8 ➔ Set ➔ End of Configuration

LENGTH

|||||||||||||||| MAX

|||||||||||||||| MIN

|||||||||||||||| Set

CHECK DIGIT

|||||||||||||||| NO

|||||||||||||||| Calculate and Transmit

|||||||||||||||| Calculate but not Transmit

||||||||||||||||

End of Configuration

UPC/EAN/JAN PARAMETERS SETTING

FORMAT
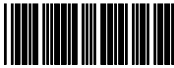
All
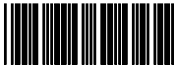
EAN-8 or EAN-13
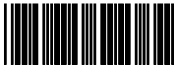
UPC-A and EAN-13

UPC-A and UPC-E

UPC-A
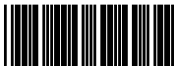
UPC-E

EAN-13
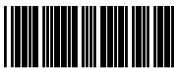
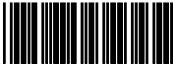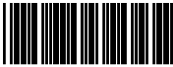EAN-8

ADDENDUM

NO
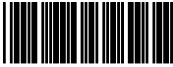
5 Characters
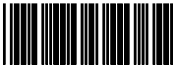
2 Characters

2 or 5 Characters
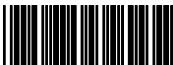
EAN/UPC +addon (none mandatory)
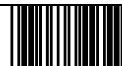
EAN/UPC +addon (mandatory)

FORCE UPC-E TO UPC-A FORMAT

Yes

No

End of Configuration

Start of Configuration

FORCE UPC-A TO EAN-13 FORMAT

Yes

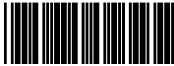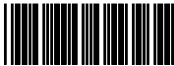No

TRANSMIT UPC-A LEADING CHARACTER

Yes

No

TRANSMIT UPC-A CHECK DIGIT

Yes

No

End of Configuration

TRANSMIT UPC-E LEADING CHARACTER

||||| ||| ||| ||| Yes
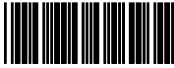
||||| ||| ||| ||| No

TRANSMIT UPC-E CHECK DIGIT
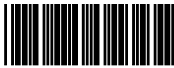
||||| ||| ||| ||| Yes
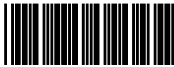
||||| ||| ||| ||| No

TRANSMIT EAN-13 CHECK DIGIT

||||| ||| ||| ||| Yes

||||| ||| ||| ||| No

||||| ||| ||| |||

End of Configuration

|||||||||||||||||||
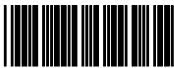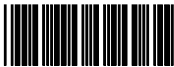
Start of Configuration

TRANSMIT EAN-8 CHECK DIGIT

||||||||||||||||||| Yes
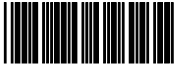
||||||||||||||||||| No

*EAN-13 COUNTRY CODE FIRST

||||||||||||||||||| EAN-13 country code first:"0" can transmitted

||||||||||||||||||| EAN-13 country code first:"0" can't transmitted

* For USB on board version only.

|||||||||||||||||||
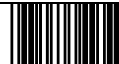
End of Configuration

CODABAR/ MONARCH PARAMETERS SETTING

START/ STOP CHARACTER TRANSMISSION

No

A, B, C, D

DC1~DC4

a/ t, b/ n, c/ *, d/ e
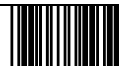
CODE 128 PARAMETERS SETTING

CHECK DIGIT

|||||||||||||||| No
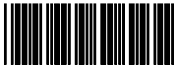
|||||||||||||||| Calculate but not Transmit

|||||||||||||||| Calculate and Transmit

UCC/EAN128 PARAMETERS SETTING

The character FNC1 can be transmitted or not using these codes.
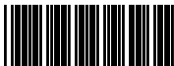
|||||||||||||||| FNC1 Character Transmitted
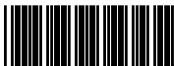
|||||||||||||||| FNC1 not Transmitted

MSI/PLESSY PARAMETERS SETTING

Examples: Felting length 4 to 8 digits
Scanning Steps:
Start of Configuration ➔ Min ➔ 0 ➔ 4 ➔ Set ➔ Max ➔ 0 ➔ 8 ➔ Set ➔ End of Configuration

||||||||||||||||| MAX

||||||||||||||||| MIN

||||||||||||||||| SET

                         Double Check Digit

||||||||||||||||| Calculate but not Transmitted

||||||||||||||||| No

||||||||||||||||| Calculate but only the first one is transmitted

||||||||||||||||| Calculated and both transmitted

Single Check Digit

||||||||||||||

Calculated but not Transmitted

||||||||||||||

Calculated and transmitted

ITALIAN PHARMACY PARAMETERS SETTING

TRANSMIT "A" CHARACTER

||||||||||||||

Yes

||||||||||||||

No
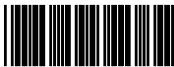
BARCODE LENGTH SETTING

CODE 39 LENGTH SETTING

|||||||||||||||| MAX

|||||||||||||||| MIN

CODE 93 LENGTH SETTING

|||||||||||||||| MAX
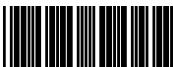
|||||||||||||||| MIN

CODE 128 LENGTH SETTING

|||||||||||||||| MAX

|||||||||||||||| MIN

|||||||||||||||| SET (Scan this barcode to set your
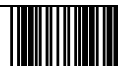
choice into memory)

||||||| |||| |||| |||
Start of Configuration

CODABAR LENGTH SETTING

||||||||||||||||||||| MAX

||||||||||||||||||||| MIN
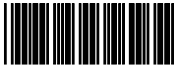
|||||||||||||||||| SET (Scan this barcode to set your choice into memory)

ISBN/ ISSN CONVERSION

The function convents the UPC/EAN codes on books and magazines but not in ISBN/ISSN format.

|||||||||||||||||| ACTIVE ISBN/ ISSN

|||||||||||||||||| INACTIVE ISBN/ ISSN

|||||| ||||||| End of Configuration

47
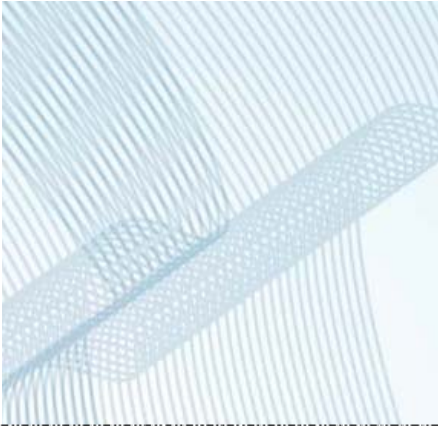
DATA EDITING

HEADER AND TRAILER

This option allows you to append a header and/or a trailer to every message transmitted via the serial ports or the keyboard port. There is no restriction on selecting header or trailer characters as far as the sum of the lengths of header and trailer is not greater than 10 digits.

||||| ||| ||| ||| |

Header

1. Select what you are going to program, either **Header** or **Trailer**, and scan the corresponding label.

||||| ||| ||| ||| |

Trailer

2. Scan the selected character(s) from the enclosed ASCII table to set as header or trailer.

3. Read the **Set** label to set your choice into memory.

||||| ||| ||| ||| |

Set

Be sure to enable **full ASCII code 39** function before you start setting.

```
||| |||| || |||| ||||
```
Start of Configuration
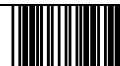
BARCODE IDENTIFIER CODE SELECTION

The series of scanners can transmit maximum 2-digit barcode identifier code for different types of barcodes. Use the labels to set up the transmission of predefined barcode identifier code. (ID's are listed on page 2.)

```
|||| ||||| |||| ||||
```
Enable

```
|||| ||||| |||| ||||
```
Disable

BARCODE IDENTIFIER CODE SETTING

Each of the series type scanners can set maximum 2 digits as barcode identifier code according to different barcode. The procedure is as follows:

1. Scan **Start of Configuration** label

2. Scan your selected label from **Barcode Identifier Code Setting** section.

3. Scan the new code mark from ASCII table (max. two digits). For example, if one wants **AB** for code mark, then scan **A** and **B**.

4. Scan "Set" label.

5. Scan **End of Configuration** label.

```
|||| ||| ||||| ||
```
End of Configuration

||||||||||||||
Start of Configuration

BARCODE IDENTIFIER CODE SETTING (Cont'd)

||||||||||||||| UPC-E

||||||||||||||| UPC-A

||||||||||||||| EAN-13

||||||||||||||| EAN-8

||||||||||||||| Chinese post code

||||||||||||||| TF 2 OF 5

||||||||||||||| Coda bar

||||||||||||||| Code 39

||||||||||||||| Set (Scan this barcode to set your choice into memory)

||||||||||||||
End of Configuration

BARCODE IDENTIFIER CODE SETTING (Cont'd)

||||||||||||||||||

Code 128

||||||||||||||||||
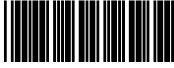
Code 93

||||||||||||||||||

MSI

||||||||||||||||||

Set (Scan this barcode to set your choice into memory)

TRUNCATE HEADER/TRAILER CHARACTER

(Required for Version az1.24, dz1.05, ac1.01, dz1.05, pl1.39 and any later version)

You can truncate a number header or trailer for a symbology. When you do so, the specific character you select is deleted from the symbology you want.

1. Scan **Start of Configuration**.

2. Select **Truncate header character** or **Truncate trailer character**.

3. Scan two barcode value from the **full ASCII code table** (0~9). For example, if you want clear 2 number header, then scan **0** and **2**.

4. Scan **Set**.

5. Scan **End of Configuration**.

Truncate header character
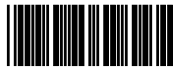
Truncate trailer character

Set

End of Configuration

APPENDIXES

APPENDIX A

ASCII	CODE 39	VALEUR HEXA.	ASCII	CODE 39	VALEUR HEXA.
NUL	%U	00	%	/E	25
SOH	$A	01	&	/F	26
STX	$B	02	'	/G	27
ETX	$C	03	(	/H	28
EOT	$D	04	)	/I	29
ENQ	$E	05	*	/J	2A
ACK	$F	06	+	/K	2B
BEL	$G	07	,	/L	2C
BS	$H	08	-	-	2D
HT	$I	09	.	.	2E
LF	$J	0A	/	/	2F
VT	$K	0B	0	0	30
FF	$L	0C	1	1	31
CR	$M	0D	2	2	32
SO	$N	0E	3	3	33
SI	$O	0F	4	4	34
DLE	$P	10	5	5	35
DC1	$Q	11	6	6	36
DC2	$R	12	7	7	37
DC3	$S	13	8	8	38
DC4	$T	14	9	9	39
NAK	$U	15	:	/Z	3A
SYN	$V	16	;	%F	3B
ETB	$W	17	<	%G	3C
CAN	$X	18	=	%H	3D
EM	$Y	19	>	%I	3E
SUB	$Z	1A	?	%J	3F
ESC	%A	1B	@	%V	40
FS	%B	1C	A	A	41
GS	%C	1D	B	B	42
RS	%D	1E	C	C	43
US	%E	1F	D	D	44
SP	SP	20	E	E	45
!	/A	21	F	F	46
"	/B	22	G	G	47
#	/C	23	H	H	48
$	/D	24	I	I	49

APPENDIX A

ASCII	CODE 39	VALEUR HEXA.	ASCII	CODE 39	VALEUR HEXA.
J	J	4A	e	+E	65
K	K	4B	f	+F	66
L	L	4C	g	+G	67
M	M	4D	h	+H	68
N	N	4E	i	+I	69
O	O	4F	j	+J	6A
P	P	50	k	+K	6B
Q	Q	51	l	+L	6C
R	R	52	m	+M	6D
S	S	53	n	+N	6E
T	T	54	o	+O	6F
U	U	55	p	+P	70
V	V	56	q	+Q	71
W	W	57	r	+R	72
X	X	58	s	+S	73
Y	Y	59	t	+T	74
Z	Z	5A	u	+U	75
[	%K	5B	v	+V	76
\	%L	5C	w	+W	77
]	%M	5D	x	+X	78
^	%N	5E	y	+Y	79
_	%O	5F	z	+Z	7A
`	%W	60	{	%P	7B
a	+A	61	|	%Q	7C
b	+B	62	}	%R	7D
c	+C	63	~	%S	7E
d	+D	64	DEL	%T	7F

APPENDIX A

FUNCTION KEY	ASCII	CODE 39	FUNCTION KEY	ASCII	CODE 39
Ins	$A	01	F1	$Q	11
Del	$B	02	F2	$R	12
Home	$C	03	F3	$S	13
End	$D	04	F4	$T	14
Up	$E	05	F5	$U	15
Down	$F	06	F6	$V	16
Left	$G	07	F7	$W	17
Backspace	$H	08	F8	$X	18
TAB	$I	09	F9	$Y	19
Enter(num)	$J	0A	F10	$Z	1A
Right	$K	0B	F11	%A	1B
PgUp	$L	0C	F12	%B	1C
Enter	$M	0D	ESC	%C	1D
PgDn	$N	0E	Ctl(L)	%D	1E
shift	$O	0F	Alt(L)	%E	1F
5 (num)	$P	10			

APPENDIX B

Start of Configuration

NUL

SOH
(Ins)

STX
(Del)

ETX
(Home)

EOT
(End)

ENQ
(Up)

ACK
(Down)

BEL
(Left)

BS
(Backspace)

HT
(TAB)

End of Configuration

APPENDIX B

Start of Configuration

LF
(Enter)(num)

VT
(Right)

FF
(PgUp)

CR
(Enter)

SO
(PgDn)

SI
shift(L)

DLE
5 (num)

DC1
(F1)

DC2
(F2)

DC3
(F3)

End of Configuration

APPENDIX B

Start of Configuration

DC4
(F4)

NAK
(F5)

SYN
(F6)

ETB
(F7)

CAN
(F8)

EM
(F9)

SUB
(F10)

ESC
(F11)

FS
(F12)

GS
(ESC)

End of Configuration

APPENDIX B

||||||||||

Start of Configuration

||||||||||
RS
Ctl (L)

||||||||||
$

||||||||||
US
Alt (L)

||||||||||
%

||||||||||
SP

||||||||||
&

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!

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'

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"

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(

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#

||||||||||
)

||||||||||
End of Configuration

61

APPENDIX B

Start of Configuration

*

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-

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/

0

1

2

3

4

5

End of Configuration

APPENDIX B

CODE 39 FULL ASCII BARCODE TABLE

Start of Configuration

6

<

7

=

8

>

9

?

:

@

;

A

End of Configuration

APPENDIX B

Start of Configuration

B

C

D

E

F

G

H

I

J

K

L

M

End of Configuration

64

APPENDIX B

CODE 39 FULL ASCII BARCODE TABLE

Start of Configuration

N

O

P

Q

R

S

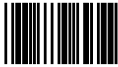T

U

V

W
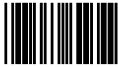
X

Y

End of Configuration

APPENDIX B

Start of Configuration

Z

`

[

a

\

b

]

c

^

d

_

e

End of Configuration

66

APPENDIX B

||||||||||

Start of Configuration

||||||||||
f

||||||||||
l

||||||||||
g

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m

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h

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n

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i

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o

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j

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p

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k

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q

||||||||||
End of Configuration

APPENDIX B

Start of Configuration

r

s

t

u

v

w

x

y

z

{

|

}

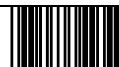End of Configuration

APPENDIX B

CODE 39 FULL ASCII BARCODE TABLE

Start of Configuration

~

DEL

End of Configuration

APPENDIX C

BARCODE SAMPLES

Code 39

C O D E 3 9

Code 128

C O D E 1 2 8

Interleaved 2 of 5

1 2 3 4 5 6 7 8 9 0

Codabar(NW-7)

A $ 9 9 . 9 5 A

UPC A

0 44252 30245 1

EAN-13

4 711234 567899