

Z-8072 Ultra

Hands-Free 2D Image Reader



Service Guide

Revision History

Changes to the original manual are listed below:

Version	Date	Description of Version
1.0	Nov 8, 2019	Initial release

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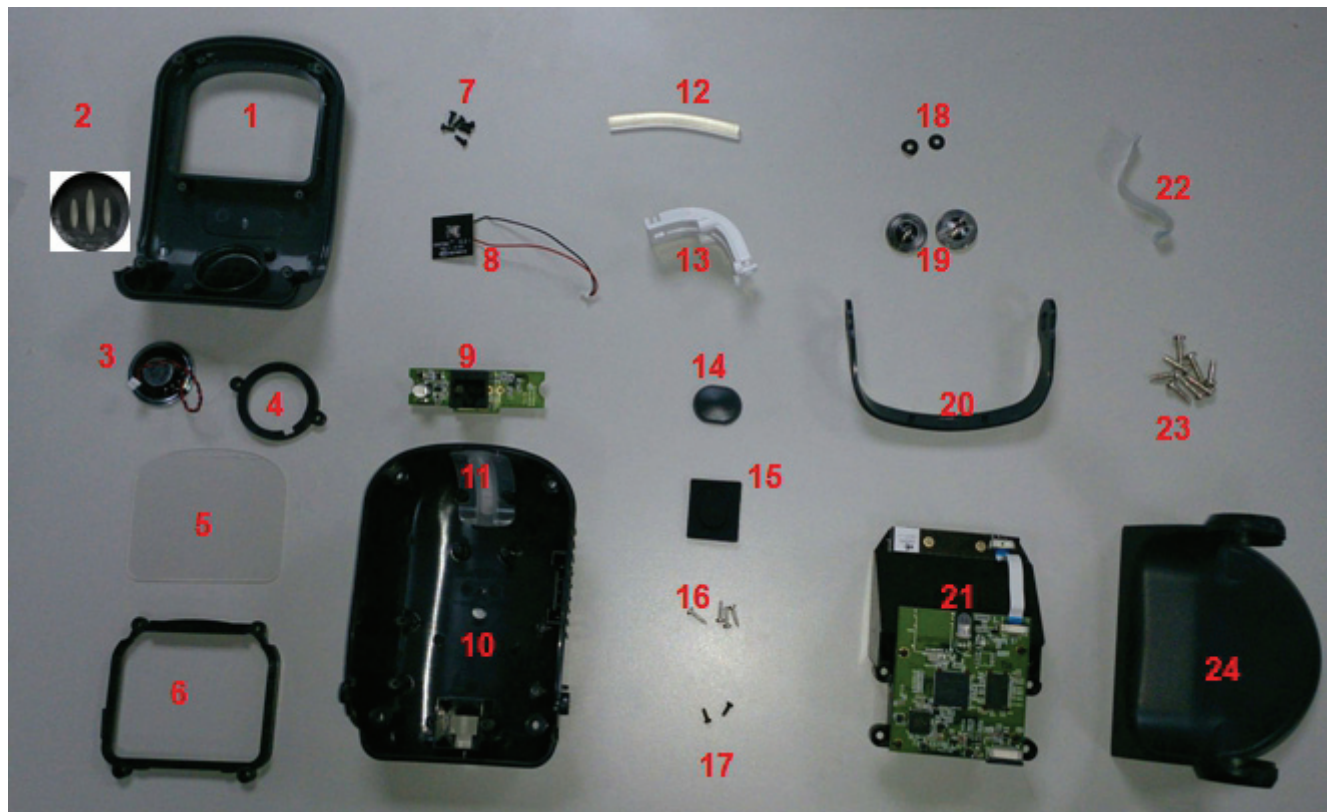
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Scanner Parts

The scanner includes the following parts:



NO.	P/N	Name	Quantity
1	560-080720-009	Z-8072 Front cover	1
2	540-D80720-001	Z-8072 Speaker net	1
3	10K-028050-410	Speaker	1
4	564-080720-001	Z-8072 Speaker holder	1
5	684-100400-028	Z-8072 Dust cover	1
6	564-080720-002	Z-8072 Dust cover holder	1
7	521-013000-5R1	Self tapping screw,M2-5.0mm	6
8	616-807204-201	Z-8072 SW Board assembly	1
9	616-807UE4-201	Z-8072 Ultra IO P.C Board assembly	1
10	560-080720-007	Z-8072 Back cover	1
11	689-100000-025	Z-8072 LED light guide panel	1
12	689-300000-026	Z-8072 LIGHT FIBER	1
13	866-807200-307	Z-8072 LIBER holder assembly	1
14	564-080720-006	Z-8072 Trigger	1
15	601-080720-001	Z-8072 Trigger rubber	1

16	521-003000-8R0	Self tapping screw,M2-8.0mm	4
17	521-013000-5R1	Self tapping screw, M2-5.0mm	2
18	541-080720-001	Z-8072 Rubber	2
19	522-904000-5R3	Z-8072 Adjustable fixing screw	2
20	564-080720-003	Z-8072 Ring for back cover	1
21	866-8072U3-002	Z-8072 Ultra Center mirror base assembly	1
22	031-005024-420	Z-3392 Plus 24pin FFC	1
23	521-004000-010	Self tapping screw, M3-10.0mm	8
24	866-807201-306	Z-8072 Stand base	1

※item 21 must be adjusted before shipping to customers.

Take Apart Before You Start

Important Instructions

- Read these instructions completely before you begin.
- Follow all instructions.
- Heed all warnings.

Tools to Prepare

- Philips screwdriver.

Please follow these steps to take apart Z-8072 Ultra.

1. Remove the screws (522-904000-5R3 x 2) from the sides.



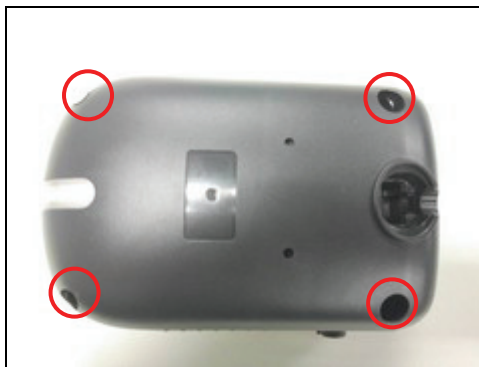
2. Separate the stand and the scanner.



3. Remove the back cover ring from the scanner.



4. Remove the screws from the back cover (521-604000-010 x 4).



5. Separate the front cover from the back cover and remove the speaker wire.



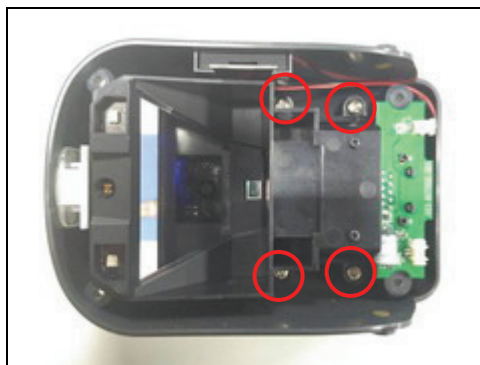
6. Remove the self-tapping screws M2-5mm (521-013000-5R0 x6).



7. Separate the front cover, speaker holder, dust cover holder, and speaker.



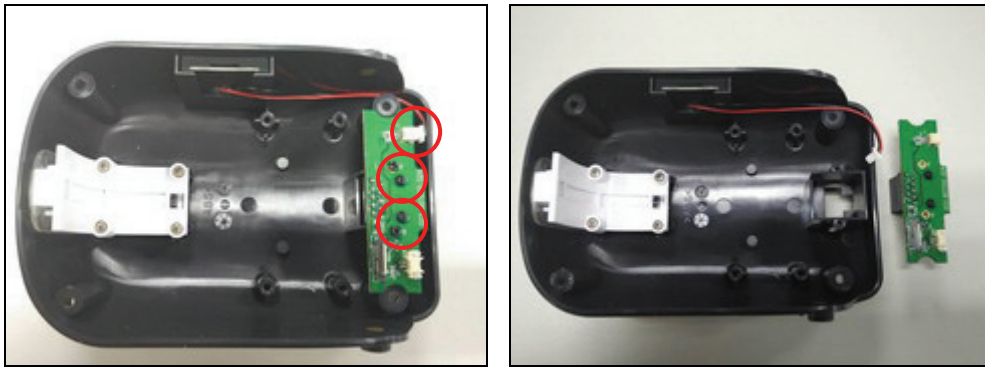
8. Remove the self-tapping screws M3-8mm (521-004000-8R0 x4).



9. Separate center mirror base and back cover assembly.



10. Remove the self-tapping screws M2-5mm (521-013000-5R0 x2) and remove the IO P.C board.



11. Remove the self-tapping screws M2-8mm (521-003000-8R0 x4), the trigger the trigger rubber, and SW P.C board.



12. Remove the LIBER holder.



13. Separate the LED light guide panel and LIBER holder.

